

FIG. 1A
(PRIOR ART)

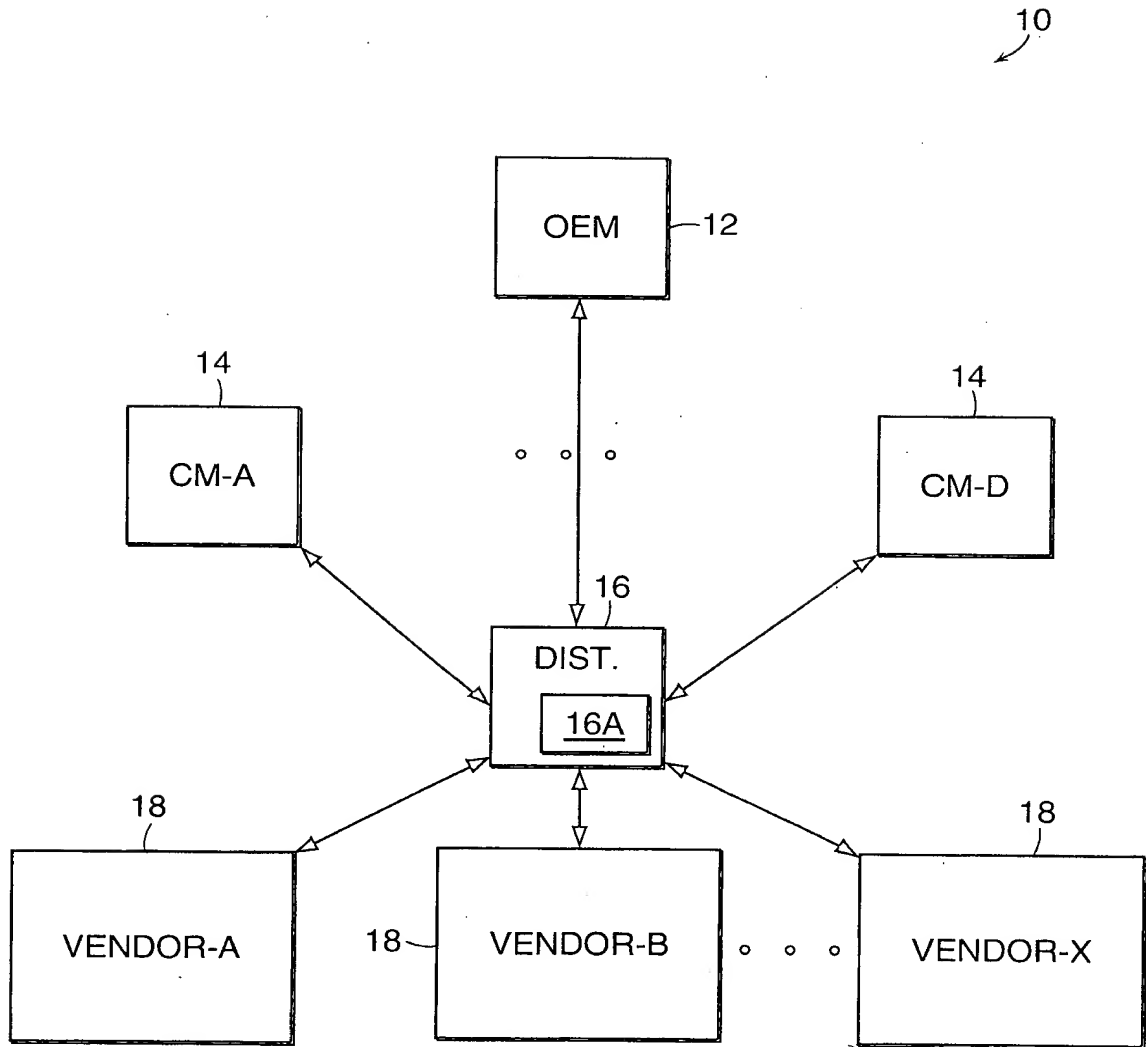


FIG. 1B

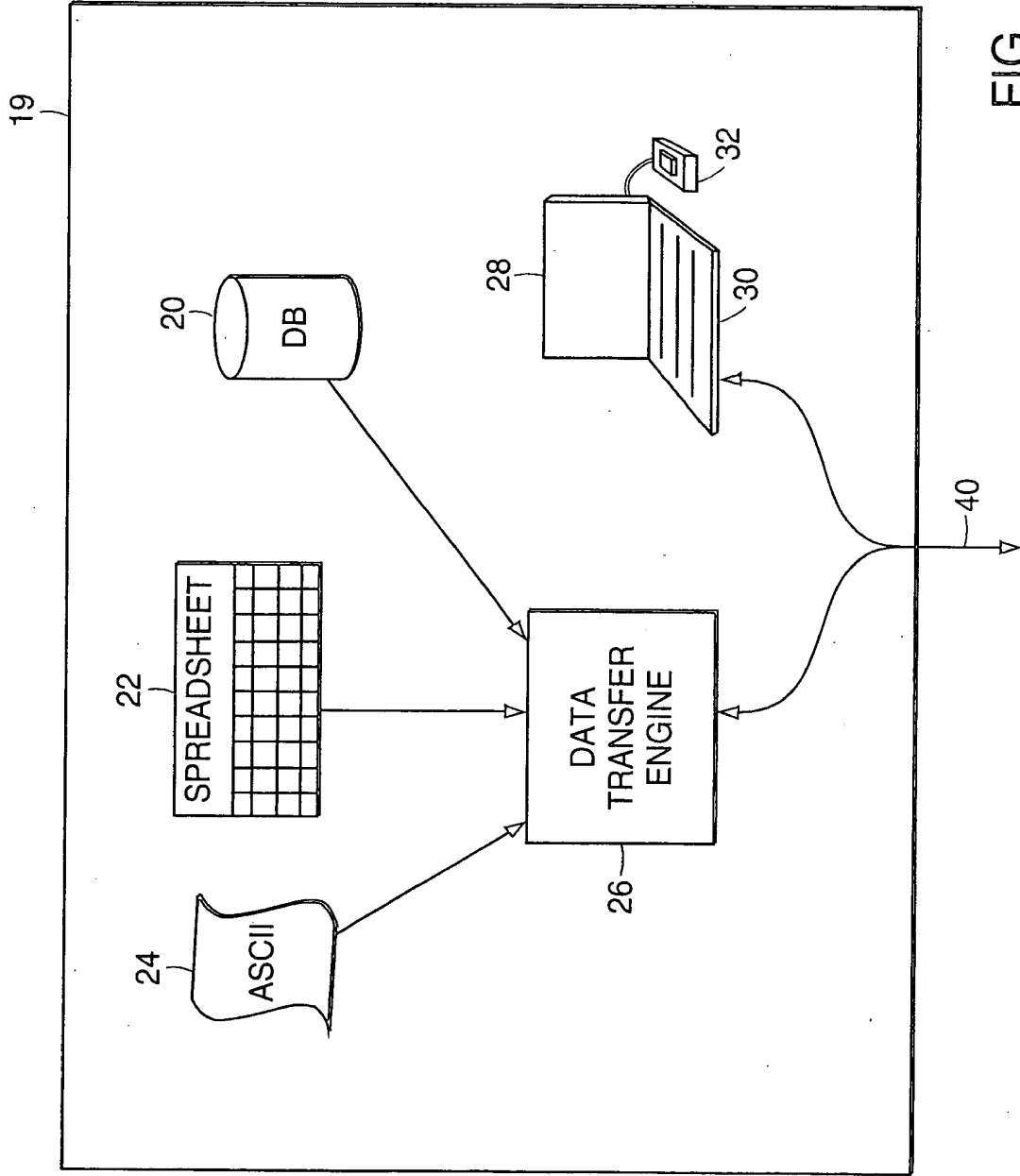


FIG. 1C

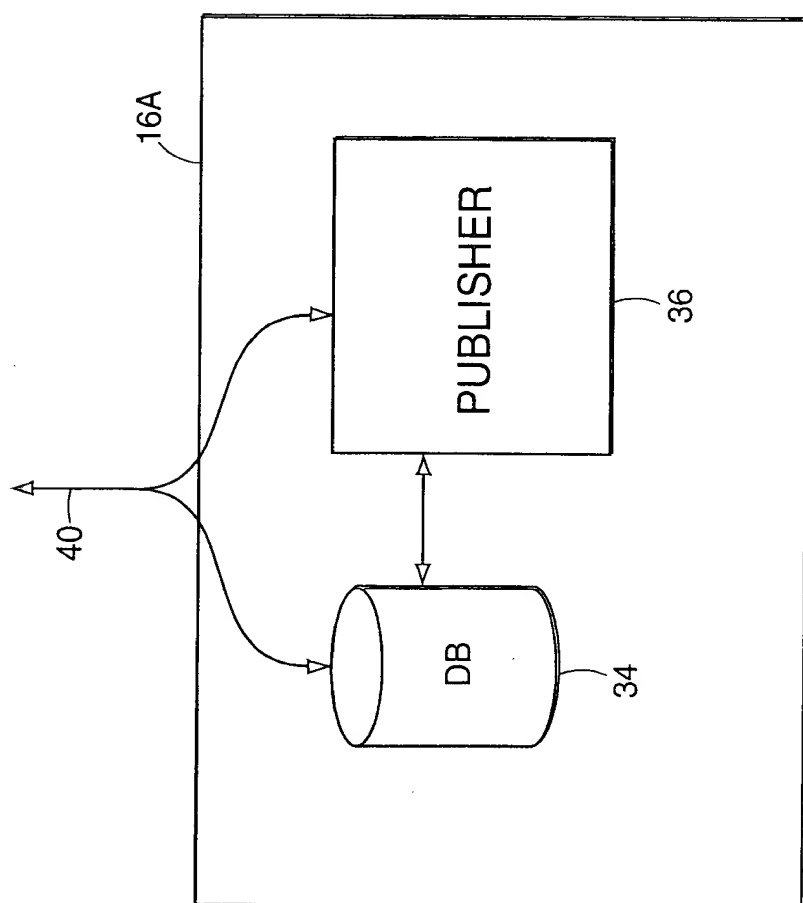


FIG. 1D

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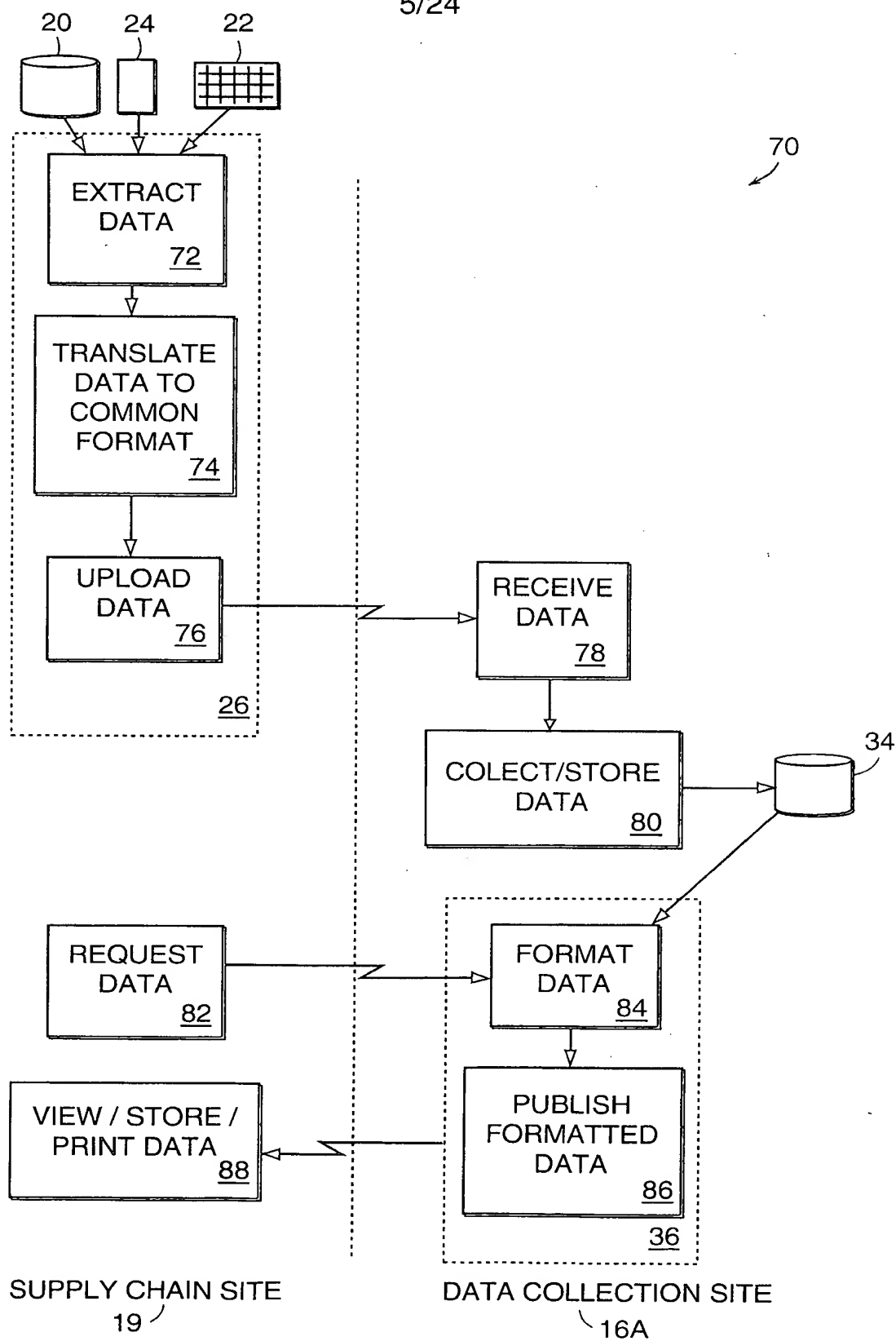


FIG. 1E

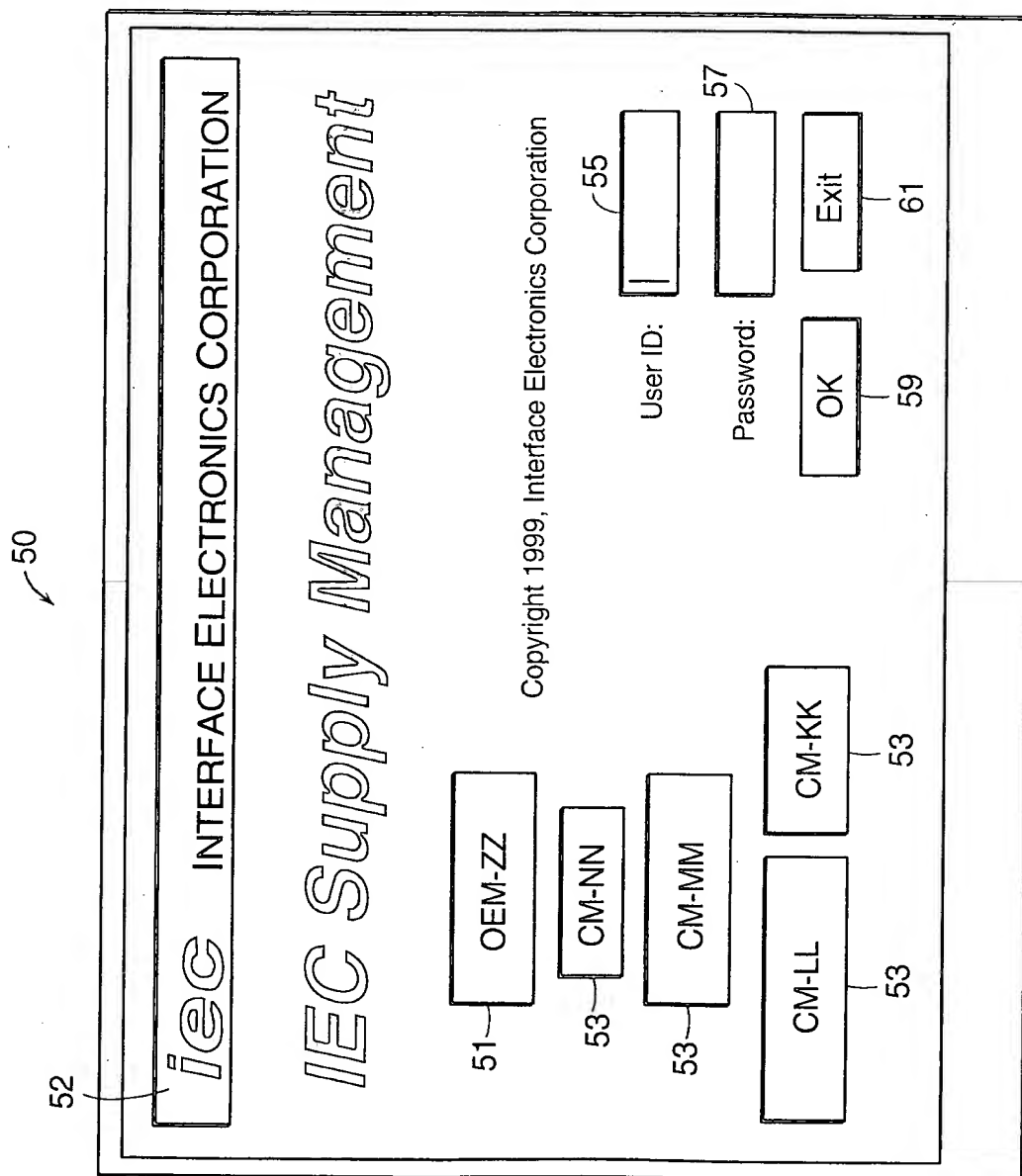


FIG. 2

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[illegible]

FIG. 3A

100

IEC Supply Management

File Edit View Help

Board Type

Active by Board

Active by CM

Pre-Production

Engineering

Obsolete

Combined

Using IEC Parts

Boards only

Boards only Parts

Boards

Parts

MRPs

Vendors

Sales

Reports

ALERT

106 107A

120

Board	Board Name	Manufacturer	Status	Year
200-520-921	Bill of Materials	-KK	Active	1999
200-520-921	IEC Supported Parts		Active	1999
200-520-921	MRP for ALL-CMs		Active	1999
200-521-970		-KK	Active	1999
200-521-970		CM-KK	Active	1999
200-650-905		CM-MM	Active	1999
200-690-903		CM-MM	Active	1999
200-692-905		CM-MM	Active	1999
200-692-905	Comm Brd	CM-LL	Active	1999
200-693-902		CM-MM	Active	1999
200-693-902	EPO Cntr	CM-LL	Active	1999
200-770-901	EDM PDU	CM-LL	Active	1999
200-811-921	S3 UFDI	CM-LL	Active	1999
200-819-914	S3 ESC DIR	CM-LL	Active	1999
200-827-904	1G	CM-LL	Active	1999
200-827-924	512 MB	CM-LL	Active	1999
200-852-905	CHNL Adap	CM-LL	Active	1999
200-852-905		CM-MM	Active	1999
200-866-902	Terin Adap	CM-LL	Active	1999
200-866-903	Terin Adap	CM-LL	Active	1999
200-879-900		CM-KK	Active	1999

Board Type - Active by Board

7/30/99

1:11 PM

IEC Supply Management																																																		
File Edit View Help																																																		
Boards	Parts	MRPs	Vendors	Sales	Reports																																													
<div style="float: right; border: 1px solid black; padding: 2px;">ALERT</div>																																																		
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104

FIG. 5A

IEC Supply Management									
File Edit View Help									
<div style="float: right; text-align: right;">180</div>									
Boards	Parts	MRPs	Vendors	Sales	Reports	ALERT			
- By Manuf. Number	OEM-ZZ Part	Manuf	Manuf Part Number	Lead weeks	Buffer				
- By OEM-ZZ Num	004-040-101	VEND-JJ	TCO-711JT-40MHZ	12					
- By Class	004-368-101	VEND-HH	NTHA3HC-36864MHZ	12	25000				
- By Manufacturer	004-368-101	VEND-BB	TCO-711JT-3.6864MHZ	12	20000				
- XRef. OEM-ZZ	012-000-019	VEND-BB	DS1286	6					
- XRef. CM-KK	012-000-021	Demand Through Lead Time		6					
- Resale Price	012-000-021	Demand Through Next Quarter		6					
	014-603-085			9					
- Lead Times/Buffers	064-000-011	VEND-JJ	SG-615PTJ-60.0000MHZ	12					
- By OEM-ZZ Num	064-000-011	VEND-DD	TCO-711JT 60.000MHZ	12					
- By NAED Number	064-000-012	VEND-JJ	SG-615P-20.000	14					
- By Vendor-Part	064-000-012	VEND-DD	TCO-711JT 20.000MHZ	12					
- Inventory	064-000-023	VENDJJ	SG-615PTJ-30.0000MHZ	12					
- By OEM-ZZ Num	064-000-023	VEND-HH	TCO-711JT 30.000MHZ	12					
- By NAED Number	064-000-040	VEND-JJ	NTHA8HC3-37.5000	12					
- By Vendor-Part	064-000-040	VEND-JJ	TCO-711ZH 37.500	12					
- Purchases									
- By OEM-ZZNum									
- By NAED Number									
- By Vendor-Part									
- IEC Parts Demand									
- IEC Parts Admin									

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IEC Supply Management									
Boards				Parts	MRPs	Vendors	Sales	Reports	ALERT
<p>IEC Parts Profile</p> <ul style="list-style-type: none"> - By NAED Number - By Manuf Number - By OEM-ZZ Number - By OEM-ZZ Class - By Manufacturer - XRef. OEM-ZZ - XRef. CM-KK - Resale Price 									
<p>Lead Times/Buffers</p> <ul style="list-style-type: none"> - By OEM-ZZ Number - By NAED Number - By Vendor-Part 									
<p>Inventory</p> <ul style="list-style-type: none"> - By OEM-ZZ Number - By NAED Number - By Vendor-Part 									
<p>Purchases</p> <ul style="list-style-type: none"> - By OEM-ZZ Number - By NAED Number - By Vendor-Part 									
<p>IEC Parts Demand</p> <p>IEC Parts Admin</p>									

MRP Origin	CM	Board	Week_31	Week_32	Week_33	Week_34	Week_35
CORK	CM-LL	201-292-902					
CORK	CM-LL	201-292-922					
CORK	CM-LL	201-292-942					
CORK	CM-LL	201-292-982					
CORK	CM-NN	201-292-902					
CORK	CM-NN	201-292-922					
CORK	CM-NN	201-292-942					
CORK	CM-NN	201-292-982					
HOPKINTON	CM-LL	201-292-902	0	0	0	0	0
HOPKINTON	CM-LL	201-292-922	0	0	0	0	0
HOPKINTON	CM-LL	201-293-942	200	200	200	200	200
HOPKINTON	CM-LL	201-293-982	60	60	60	60	60
TOTALS FOR	LEAD TIME	PERIOD	260	260	260	260	260

{
192 194 196 198

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Demand Through Lead Time (6 weeks) for Part - 012-000-021 (VEND-BB DS1232S/TR/OEM-ZZ)
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IEC Supply Management																																																																															
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<div style="float: right;">102C</div> <div style="clear: both;"></div>																																																																															
Boards	Parts	MRPs	Vendors	Sales	Reports	ALERT																																																																									
<div style="display: flex; justify-content: space-between;"> <div style="width: 45%;"> <p><input type="checkbox"/> OEM-ZZ MRP Analysis</p> <p><input checked="" type="checkbox"/> OEM-ZZ [H] -> CM-LL</p> <p><input checked="" type="checkbox"/> OEM-ZZ [H] -> CM-KK</p> <p><input checked="" type="checkbox"/> OEM-ZZ [C] -> CM-LL</p> <p>- Boards Using IEC Parts</p> <p>- Parts Supported by IEC</p> <p>MRP by Board</p> <p><input checked="" type="checkbox"/> OEM-ZZ [C] -> CM-NN</p> <p><input checked="" type="checkbox"/> OEM-ZZ [C] -> CM-KK</p> <p><input checked="" type="checkbox"/> OEM-ZZ [C] -> CM-MM</p> <p>TOTALS</p> <p><input checked="" type="checkbox"/> CM MRP Analysis</p> <p><input checked="" type="checkbox"/> IEC <- [H] CM-LL</p> <p><input checked="" type="checkbox"/> IEC <- [H] CM-KK</p> <p><input checked="" type="checkbox"/> IEC <- [C] CM-LL</p> <p><input checked="" type="checkbox"/> IEC <- [C] CM-NN</p> <p><input checked="" type="checkbox"/> IEC <- [C] CM-KK</p> <p><input checked="" type="checkbox"/> IEC <- [C] CM-MM</p> <p>TOTALS</p> <p><input checked="" type="checkbox"/> MRP Exception Analysis</p> </div> <div style="width: 5%; text-align: center;">104C</div> <div style="width: 45%;"> <table border="1"> <thead> <tr> <th>OEM-ZZ Board</th> <th>Board Name</th> <th>1998-47</th> <th>1998-48</th> <th>1998-49</th> <th>1998-50</th> <th>199</th> </tr> </thead> <tbody> <tr> <td><input checked="" type="checkbox"/> 200-063-900</td> <td>sdfsdfscf</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td><input checked="" type="checkbox"/> 200-082-900</td> <td>No Name</td> <td>0</td> <td>0</td> <td>0</td> <td>200</td> <td>20</td> </tr> <tr> <td><input checked="" type="checkbox"/> 200-063-900</td> <td>No Name</td> <td>60</td> <td>40</td> <td>120</td> <td>120</td> <td>50</td> </tr> <tr> <td><input checked="" type="checkbox"/> 200-082-902</td> <td>4GB</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td><input checked="" type="checkbox"/> 201-292-922</td> <td>2GB</td> <td>20</td> <td>50</td> <td>10</td> <td>10</td> <td>0</td> </tr> <tr> <td><input checked="" type="checkbox"/> 201-293-922</td> <td>2GB</td> <td>20</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td><input checked="" type="checkbox"/> 201-293-842</td> <td>512MB</td> <td>15</td> <td>60</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td><input checked="" type="checkbox"/> 201-292-902</td> <td>2GB</td> <td>40</td> <td>50</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td><input checked="" type="checkbox"/> 201-365-970</td> <td>Dummy Mem Bd</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> </tbody> </table> <div style="margin-top: 10px;"> 206 208 </div> <div style="text-align: center; margin-top: 10px;"> 210 </div> </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 10px;"> <div style="width: 45%; text-align: center;">202</div> <div style="width: 45%; text-align: center;">204</div> </div>										OEM-ZZ Board	Board Name	1998-47	1998-48	1998-49	1998-50	199	<input checked="" type="checkbox"/> 200-063-900	sdfsdfscf	0	0	0	0	0	<input checked="" type="checkbox"/> 200-082-900	No Name	0	0	0	200	20	<input checked="" type="checkbox"/> 200-063-900	No Name	60	40	120	120	50	<input checked="" type="checkbox"/> 200-082-902	4GB	0	0	0	0	0	<input checked="" type="checkbox"/> 201-292-922	2GB	20	50	10	10	0	<input checked="" type="checkbox"/> 201-293-922	2GB	20	0	0	0	0	<input checked="" type="checkbox"/> 201-293-842	512MB	15	60	0	0	0	<input checked="" type="checkbox"/> 201-292-902	2GB	40	50	0	0	0	<input checked="" type="checkbox"/> 201-365-970	Dummy Mem Bd	0	0	0	0	0
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OEM-ZZ (C) -> CM-LL MRP by Board

7/22/99

3:14 AM

IEC Supply Management																			
File Edit View Help																			
<div style="float: right; text-align: right;"> </div>																			
<div style="display: flex; justify-content: space-between;"> Boards Parts MRPs Vendors Sales Reports ALERT </div>																			
<div style="display: flex;"> <div style="flex: 1; padding-right: 10px;"> <p>Vendor's Parts</p> <ul style="list-style-type: none"> -VEND-AA -VEND-BB -VEND-CC -VEND-DD -VEND-EE -VEND-FF -VEND-GG -VEND-HH -VEND-II -VEND-JJ </div> <div style="flex: 4; border: 1px solid black; position: relative;"> <!-- Main Content Area --> <div style="position: absolute; top: -30px; left: 50%; transform: translateX(-50%); background-color: white; padding: 5px;"> Boards Using this Part 242 </div> </div> <div style="flex: 1; border-left: 1px solid black; padding-left: 10px;"> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>OEM-ZZ Number</th> <th>NAED Number</th> <th>CM-KK</th> <th>Manuf. Part</th> <th>Manufact</th> </tr> </thead> <tbody> <tr> <td>▷ 021-200-083</td> <td>7295C</td> <td>MZHA001456</td> <td>VEND-AA</td> <td></td> </tr> </tbody> </table> </div> </div>										OEM-ZZ Number	NAED Number	CM-KK	Manuf. Part	Manufact	▷ 021-200-083	7295C	MZHA001456	VEND-AA	
OEM-ZZ Number	NAED Number	CM-KK	Manuf. Part	Manufact															
▷ 021-200-083	7295C	MZHA001456	VEND-AA																
<div style="display: flex; justify-content: space-between; align-items: center;"> <div>Vendor's Parts - VEND-AA</div> <div>7/22/99</div> <div>3:29 AM</div> </div>																			

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IEC Supply Management
File Edit View Help

Board

Parts

MRPs

Vendors

Sales

Reports

ALERT

By Sales
By CM
By NAED Number
By Order Number
By Description
By Date Ordered
By Date Requested
By Date Shipped
CM Terms Admin

104E
104

OEM-ZZ	Order	NAED	Description	Customer PN	Qty.	Qty.
CM-LL8	4000088	777283001	TCO-711JT-66MI-		0	100
CM-LL8	4000107	789514010	DS1232S/T&R/E	012-000-021	1000	0
CM-LL8	4000108	789514010	DS1232S/T&R/E	012-000-021	1000	0
CM-LL8	4000109	789514010	DS1232S/T&R/E	012-000-021	1000	0
CM-LL8	4000110	789514010	DS1232S/T&R/E	012-000-021	2000	0
CM-LL8	4000111	789514010	DS1232S/T&R/E	012-000-021	7000	0
CM-LL8	4000112	789522000	DS1286/EMC	012-000-019	456	0
CM-LL8	4000113	789522000	DS1286/EMC	012-000-019	312	0
CM-LL8	4000114	789522000	DS1286/EMC	012-000-019	468	0
CM-LL8	4000115	789522000	DS1286/EMC	012-000-019	1462	0
CM-LL8	91417	789504505	DS1000Z-25IND	069-0250-202	1164	0
CM-LL8	91420	789511900	DS1231-35/EMC	012-D1231-35	573	0
CM-LL8	91422	789513001	DS1232/EMC	012-D1232	0	177
CM-LL8	91425	789513001	DS1232/EMC	012-D1232	0	490
CM-LL8	91429	789514010	DS1232S/T&R/E	012-000-021	14000	0
CM-LL8	91435	789520300	DS1250Y-70	014-603-085	814	0
CM-LL8	91436	789520300	DS1250Y-70	014-603-085	0	792
CM-LL8	91437	789520300	DS1250Y-70	014-603-085	132	0
CM-LL8	91438	789520300	DS1250Y-70	014-603-085	396	0
CM-LL8	91439	789520300	DS1250Y-70	014-603-085	803	0
CM-LL8	91444	789524951	DS2108S/T&R	061-000-054	6000	0
CM-LL8	91445	789524951	DS2108S/T&R	061-000-054	10000	0
CM-LL8	91446	789524951	DS2108S/T&R	061-000-054	3000	0
CM-LL8	91447	789524951	DS2108S/T&R	061-000-054	6000	0
CM-LL8	91450	600760000	RY-5D-K	021-400-162	400	0
CM-LL8	91455	777590000	ST415HF-90.000		3000	0
CM-LL8	01456	777590000	ST415HF-90.000	061-000-042	1000	0

Sales by NAED Number

3/38 AM

7/22/99

262

264

FIG. 8

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290

19/24

IEC Supply Management

File Edit View Help

Boards

Parts

MRPs

Vendors

Sales

Reports

ALERT

IEC Reports: Lead Time

1 of 1+

84%

Total 1846

100%

1846 of 1846

IEC

INTERFACE ELECTRONICS CORPORATION

Supply - Demand Draft Report

7/22/99

vrCon vcBoard vcOrig dtMR vcM vcM vcBoardNam vcW vcDat vcStatus emand Plan ToMrp CM tual unit toPlan MRP

CM-LL:

200-063

CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	40	28-Sep	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	41	5-Oct	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	42	12-Oct	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	43	19-Oct	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	44	26-Oct	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	45	2-Nov	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	46	9-Nov	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	47	16-No	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	48	23-No	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	49	30-No	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	50	7-Dec	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	51	14-Dec	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	52	21-Dec	Active	0.00
CM-LL	200-063-9 CORK	11/4/9	1998	46	sdlsdlsdf	01	1-Jan	Active	0.00

Report: Lead Time -Sent to: Screen....

7/22/99

4:32 AM

FIG. 10

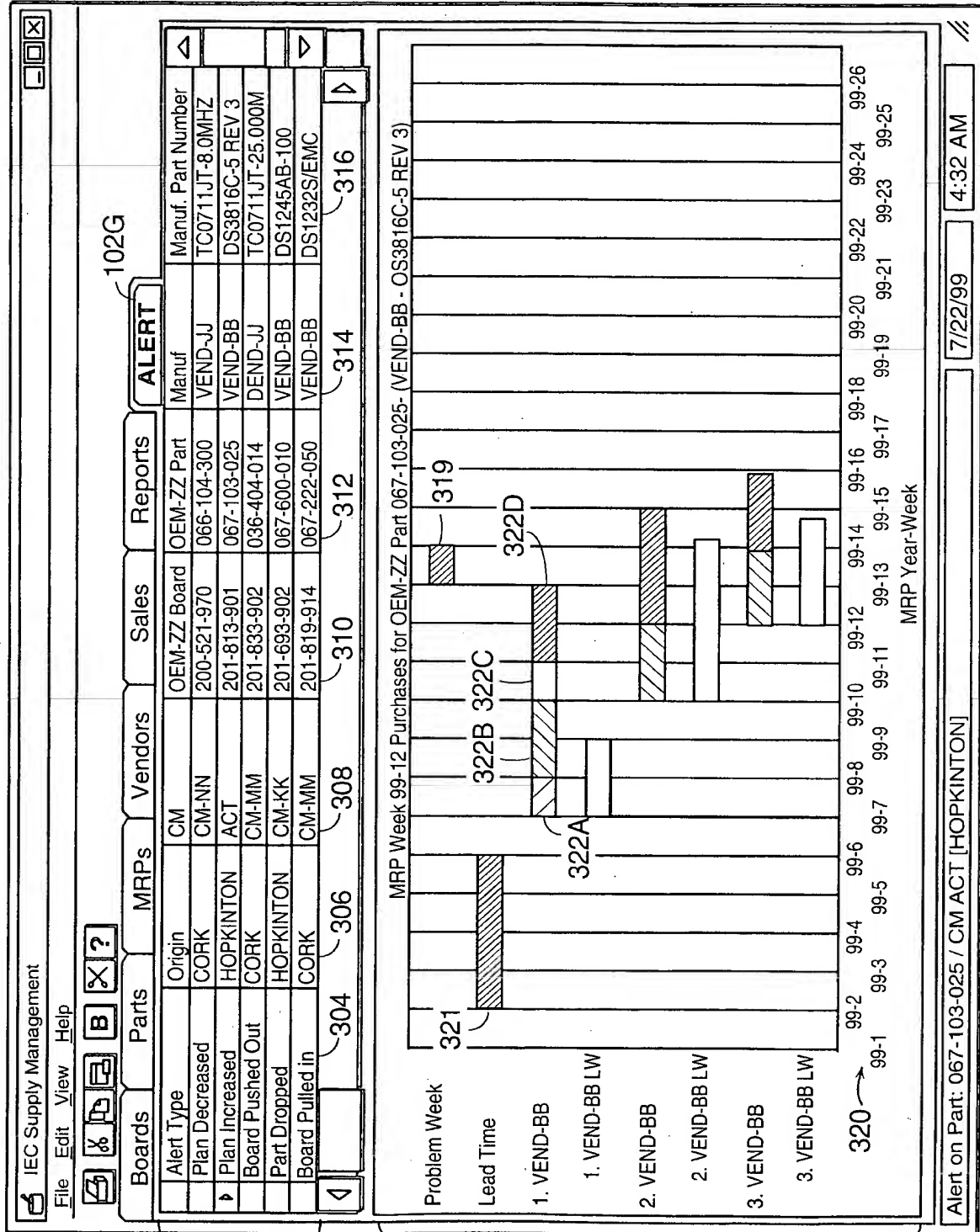


FIG. 11A

03.04.99 14:34:56

300B

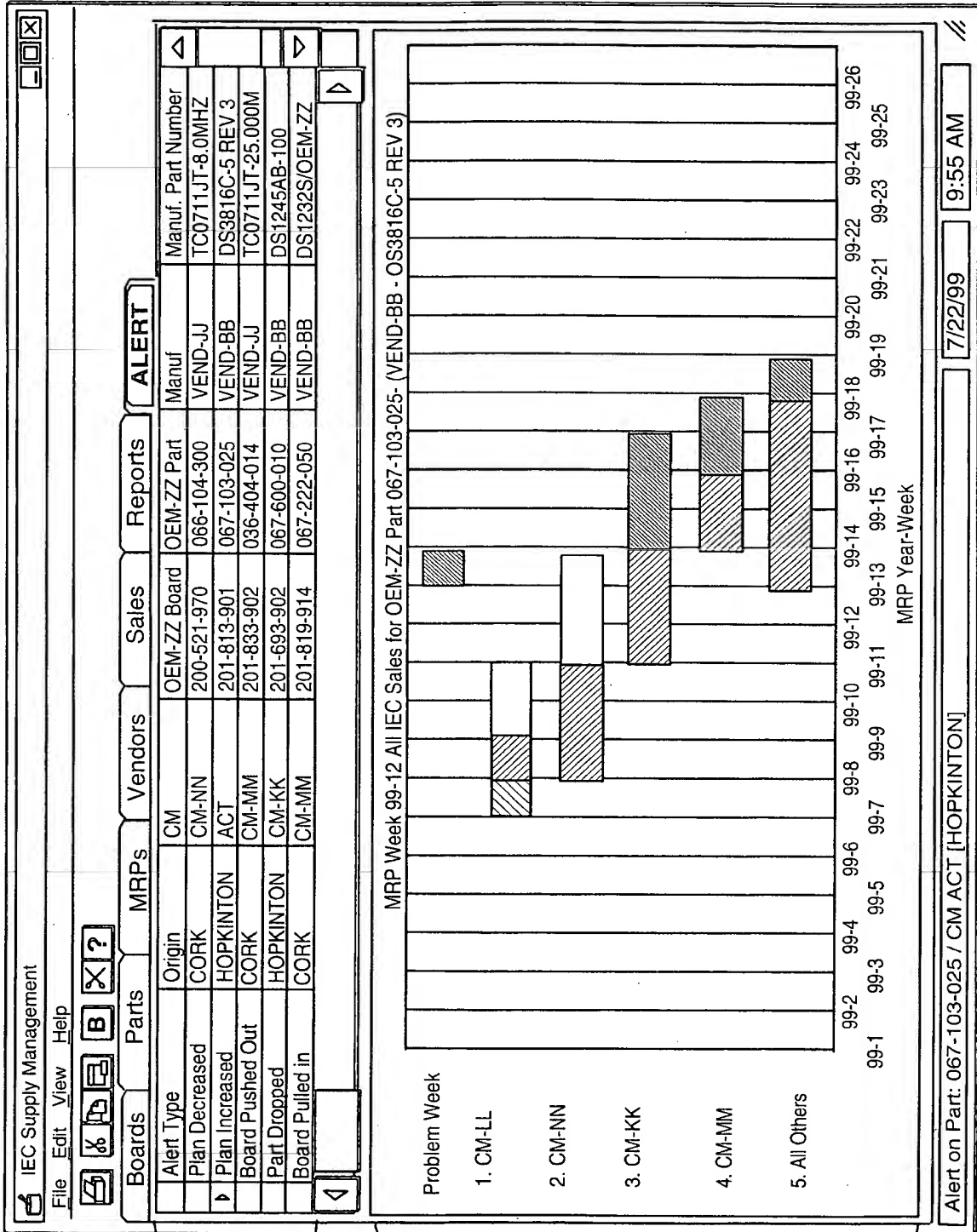


FIG. 11B

302-

330







FIG. 12